

# TEXAS DEPARTMENT OF INSURANCE

Engineering Services / MC 103-3A 333 Guadalupe Street P.O. Box 149104 Austin, Texas 78714-9104  
Phone No. (512) 322-2212 Fax No. (512) 463-6693

## PRODUCT EVALUATION

Effective February 1, 2009

WIN-1031

*The following product has been evaluated for compliance with the wind loads specified in the International Residential Code (IRC) and the International Building Code (IBC). This product shall be subject to reevaluation May 2011.*

*This product evaluation is not an endorsement of this product or a recommendation that this product be used. The Texas Department of Insurance has not authorized the use of any information contained in the product evaluation for advertising, or other commercial or promotional purpose.*

*This product evaluation is intended for use by those individuals who are following the design wind load criteria in Chapter 3 of the IRC and Section 1609 of the IBC. The design loads determined for the building or structure shall not exceed the design load rating specified for the products shown in the limitations section of this product evaluation. This product evaluation does not relieve a Texas licensed engineer of his responsibilities as outlined in the Texas Insurance Code, the Texas Administrative Code, and the Texas Engineering Practice Act.*

**Series 07 Aluminum Clad Wood Double Hung Talon Vent Windows, Non-impact Resistant,**  
manufactured by:

**Eagle Window and Door**  
2045 Kerper Blvd  
Dubuque, IA 52001  
563-556-2270  
[www.eaglewindow.com](http://www.eaglewindow.com)

will be acceptable in designated catastrophe areas along the Texas Gulf Coast when installed in accordance with the manufacturer's installation instructions and this product evaluation.

## PRODUCT DESCRIPTION

The Aluminum Clad Double Hung Vent Windows are extruded aluminum clad wood double hung windows. The aluminum clad wood double hung vent windows evaluated in this report are individual, non-impact resistant windows based on the following tested constructions.

### General Description:

System	Description	Label Rating
1	Aluminum Clad Wood Double Hung Vent Window; (X/X)	H-C30 (60x102)
2	Aluminum Clad Wood Double Hung Vent Window; (X/X)	H-C50 (40x84)
3	Aluminum Clad Wood Double Hung Vent Window; (X/X)	H-C50 (48x72)
4	Aluminum Clad Wood Double Hung Vent Window; (X/X)	H-C50 (44x78)
5	Aluminum Clad Wood Double Hung Vent Window; (X/X)	H-C35 (60x108)
6	Aluminum Clad Wood Double Hung Vent Window; (X/X)	H-C35 (48x120)
7	Aluminum Clad Wood Double Hung Vent Window with Sill Retainer; (X/X)	H-C50 (48x96)

**Product Dimensions:**

System	Overall Frame Size	Top Sash Size	Bottom Sash Size
1	60" x 102"	56 1/4" x 49 1/4"	56 1/4" x 51 1/4"
2	40" x 84"	36 1/4" x 40 1/4"	36 1/4" x 42 1/4"
3	48" x 72"	44 1/4" x 34 1/4"	44 1/4" x 36 1/4"
4	44" x 78"	40 1/4" x 37 1/4"	40 1/4" x 39 1/4"
5	60" x 108"	56 1/4" x 52 1/4"	56 1/4" x 54 1/4"
6	48" x 120"	44 1/4" x 60 3/8"	44 1/4" x 60 3/8"
7	48" x 96"	44 1/4" x 46 1/4"	44 1/4" x 48 1/4"

**Glazing Description:**

System	Glass Construction <sup>1</sup>	Glazing Method <sup>2</sup>
1	IG-1	GM-1 or GM-2
2	IG-2	GM-1 or GM-2
3	IG-2	GM-1 or GM-2
4	IG-2	GM-1 or GM-2
5	IG-1	GM-1 or GM-2
6	IG-1	GM-1 or GM-2
7	IG-2	GM-1 or GM-2

Note: <sup>1</sup> See the "Glass Construction Key" for the glazing construction.

<sup>2</sup> See the "Glazing Method Key" for the glazing method description.

**Glass Construction Key:**

IG-1: The window contains a sealed insulating glass unit. The sealed insulating glass unit is comprised of two sheets of nominal 5/32" annealed glass separated by a desiccant-filled stainless steel spacer system. The glass thickness and type used in the insulating glass unit of the tested assembly and in smaller assemblies shall comply with ASTM E 1300-04.

IG-2: The window contains a sealed insulating glass unit. The sealed insulating glass unit is comprised of two sheets of nominal double strength (1/8") annealed glass separated by a stainless steel spacer system. The glass thickness and type used in the insulating glass unit of the tested assembly and in smaller assemblies shall comply with ASTM E 1300-04.

**Glazing Method Key:**

GM-1: The insulating glass unit is set from the interior against butyl rubber mastic and silicone. Wood glazing stops secure the insulating glass units in place from the interior. The wood glazing stops are secured to the frame with brads spaced 2 inches from each corner and 6 to 8 inches on center.

GM-2: The insulating glass unit is set from the interior against InstantGlaze II hot melt silicone glazing sealant. Wood glazing stops secure the insulating glass units in place from the interior. The wood glazing stops are secured to the frame with staples spaced 2 inches from each corner and 6 to 8 inches on center.

**Frame Construction (System 1 & 2):** The head frame has corners that are coped, butted, sealed with silicone and secure with three staples per corner. Sill frame corners were coped, butted, sealed with a corner gasket and silicone, and secured with two No. 8 x 1 1/2" screws. Sill corners are coped, butted, sealed with a corner gasket and silicone, and secured with two No. 7 x 1 1/2" screws and a No. 6 x 7/16" screw.

**Aluminum Cladding:** The extruded aluminum cladding is slip-fit over the wood frame members with the corners miter cut, silicone sealed, nylon corner keyed, and secured with two No. 6 x 7/16" screws per corner.

**Frame Construction (System 3, 4, 5, 6, & 7):** The head frame has corners that are coped, butted, sealed with silicone and secure with three staples per corner. Sill frame corners were coped, butted, sealed with a corner gasket and silicone, and secured with two No. 8 x 1 3/4" screws. Sill corners are coped, butted, sealed with a corner gasket and silicone, and secured with a No. 7 x 1 1/4" screws and a No. 6 x 7/16" screw.

**Aluminum Cladding:** The extruded aluminum cladding is slip-fit over the wood frame members with the corners miter cut, silicone sealed, nylon corner keyed, and secured with two No. 6 x 7/16" screws per corner.

**Sash Construction (System 1-7):** The lower sash and upper sash, top rail and stiles are composed of molded pine. The lower sash meeting rail was laminated veneer lumber. Upper sash corners are mortise and tenon construction and are fastened with glue and a staple at each corner. Lower sash corners are mortise and tenon construction, meeting rail corners are secured with glue and two staples per corner. Bottom rail corners are secured with glue and one No. 8 x 2 1/2" screw per corner.

**Aluminum Cladding (System 1-7):** Extruded aluminum cladding was slip-fit over the upper wood sash members with the corners coped, silicone sealed with a nylon corner key and two No. 4 x 1/2" screws per corner. Extruded aluminum cladding was slip-fit over the lower wood sash members with the corners coped, butted and sealed with butyl.

**Hardware Description:**

**Hardware Systems 1-7:**

<u>Description</u>	<u>Quantity</u>	<u>Location</u>
Vinyl jamb liner with block-and-Tackle balance	2	Jamb pockets
Sweep locks and keepers with integrated tilt latches	2	8 inches from sash corner
Metal tilt pins	4	Bottom corner of stiles
System 7 has two snubbers located on the frame sill 6" from each jamb		

**Product Identification:**

**Systems 1-7:** A certification program label (WDMA) will be affixed to the window. The certification program label includes the manufacturer's name, product name: **Clad T7 Double Hung Talon Aluminum Clad Frame**; performance characteristics; the approved inspection agency (WDMA); and the applicable standard: AAMA/WDMA/CSA 101/I.S.2/A440-05.

---

### LIMITATIONS

#### Design pressures (DP):

System	Maximum Width (in.)	Maximum Height (in.)	Design Pressure (psf)
1	60	120	± 30
2	40	84	± 50
3	48	72	± 50
4	44	78	± 50
5	60	108	± 35
6	48	120	± 35
7	48	96	± 50

**Impact Resistance:** These window assemblies do not satisfy the Texas Department of Insurance's criteria for protection from windborne debris. These window assemblies will need to be protected with an impact protective system when installed in areas where windborne debris protection is required.

**Acceptance of Smaller Assemblies:** Windows assemblies with dimensions equal to or smaller than those specified above are acceptable within the limitations specified in this report.

### INSTALLATION INSTRUCTIONS

**General:** The window assembly shall be prepared and installed in accordance with the manufacturers recommended installation instructions. Detailed installation instructions and drawings are available from the manufacturer.

#### Installation:

**Systems 1-7:** The wall framing shall be minimum Southern Yellow Pine dimension lumber. The window is installed with installation clips (1 ½" x 6 ½" x 0.05" galvanized steel) that are secured to the window with two No. 8 x ½" screws and to the framing with two No. 8 x 1 ½" screws that are placed 24 inches from corners on side jambs. In addition, the nail flange is secured with minimum 12 gauge smooth shank roofing nails spaced approximately 4 inches from each corner and approximately 8 inches on center. The fasteners shall be long enough to penetrate a minimum of 1 ½" into the wall framing.

**Note:** The manufacturer's installation instructions shall be available on the job site during installation. All fasteners shall be corrosion resistant as specified in the International Residential Code (IRC), the International Building Code (IBC), and the Texas Revisions.